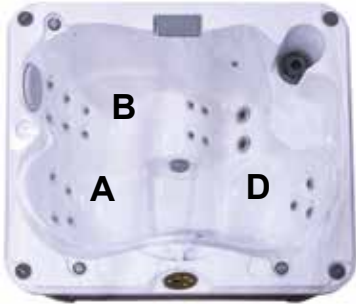


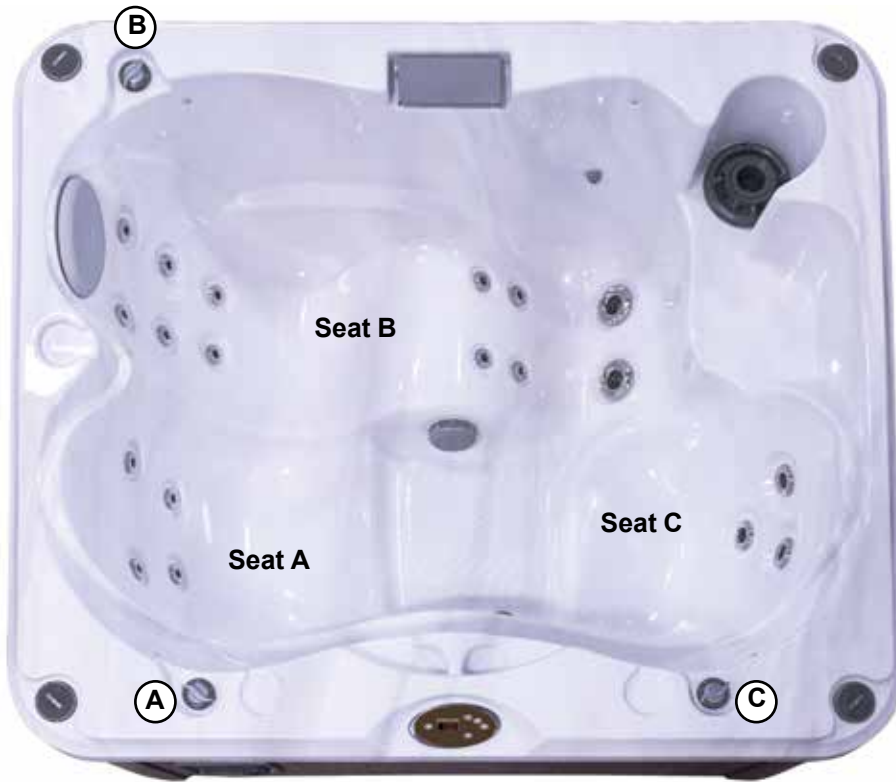
Sundance® Spas 680 Alicia™

Specifications

Dimensions	76" x 66" x 32" (193 cm x 168 cm x 81 cm)	
Seating Capacity	2-3 Adults	
Dry Weight	492 lbs (223 kg)	
Filled Weight (Spa Volume)	2,780 lbs (1,261 kg)	
Filled Weight (Average Fill)	2,329 lbs (1,056 kg)	
Water Capacity (Spa Volume)	274 US gallons (1,037 Liters)	
Water Capacity (Average Fill)	220 US gallons (833 Liters)	
Electronic Controls	Solid state electronic controls with LCD readout, programmable temperature, filtration, and heat cycles	
Pump 1	North America (60 Hz): 2-Speed, 2.5 HP brake, 1.5 HP continuous, 48 Frame Export: (50 Hz): 2-Speed, 2.0 HP continuous	
Total Hydrojets:	19	
Seat A Jets:	4 DX	
Seat B Jet:	6 DL, 4 DV, 2 DVR	
Seat C Jets:	3 DXL	
Air Controls:	3	
Massage Selectors:	None	
Filter:	50 ft² Filter Cartridge System	
Water Treatment:	Factory installed CLEARRAY® Water Purification System and CLEARRAY® PRO ₃ TECT™	
Lighting:	6 LED bullet lights (4 above water; 2 underwater)	
Synthetic Cabinet:	Available in Coastal, Mahogany, Autumn Walnut	
Shell Colors:	Platinum, Celestite (Gypsum), Sahara, Monaco, Midnight, Porcelain	
Headrest:	1	
Heater:	North America (60 Hz): High Flow, 1 kW@120 VAC or Convertible to 4 kW@240 VAC; Export: (50 Hz): High Flow, 2.7 kW	
Electrical Requirements:	North America Convertible Model (60 Hz): 120 VAC@15A with Supplied GFCI Cord or 240 VAC@30A or 40A (Hard Wired Only); Export (50 Hz): 230-240 VAC@1x20A or 2x16A (see manual for more configurations); or Suitably Rated Circuit Breaker to Comply with Local Electrical Regulations. Certain Countries May Require 2 Power Inputs; Two GFCI/RCD Breakers are Required for This Configuration.	
Limited Warranty*:	North America (60 Hz): 5 Years Shell, 3 Years Shell Surface, 3 Years Plumbing Component Leaks, 3 Years Equipment and Controls, 1 Year Cabinet, 1 Year Jets, 1 Year Stereo Export (50 Hz): 5 Years Shell, 3 Years Shell Surface, 3 Years Plumbing Component Leaks, 3 Years Equipment and Controls, 1 Year Cabinet, 1 Year Jets, 2 Years Stereo	
Waterfall Feature:	One with ON/OFF valve	
Audio System (Optional):	N/A	
Special Features (Optional):	Factory Installed SmartTub™ module	
Alternative Insulation (Option): ..	Yes	

Sundance Spas 680 Alicia

Operation/Seat Depths



Ⓐ Air control - Activates Seat A Jets (4 DX)

Ⓑ Air control - Activates Seat B Jets (6 DL, 4 DV, 2 DVR)

Ⓒ Air Control - Activates Seat C Jets (3 DXL)

• Jets Pump 1: Powers All Jets + Waterfall when running

19 Total Jets (Stainless Steel Escutcheons Standard)



Spa Operation Subject To Change Without Notice

SEAT DEPTHS

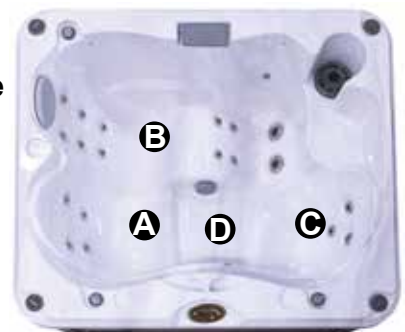
A = 28.25" (71.8 cm)

B = 27.00" (68.6 cm)

C = 27.50" (69.9 cm)

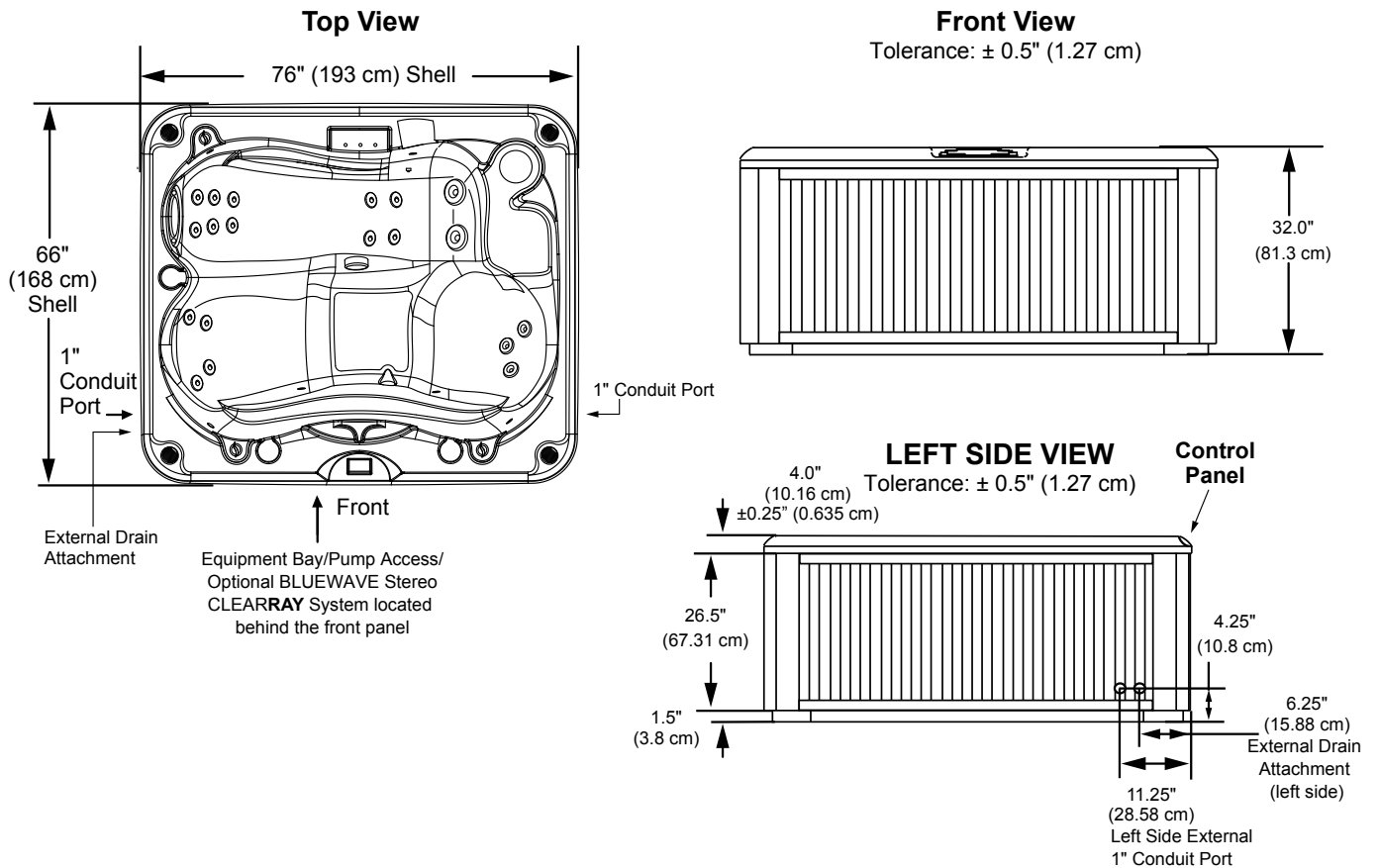
D = 28.70" (73.2 cm)

Listed dimensions represent distance from top of acrylic to lowest point in seat. Tolerance $\pm 0.5"$ (1.27 cm).

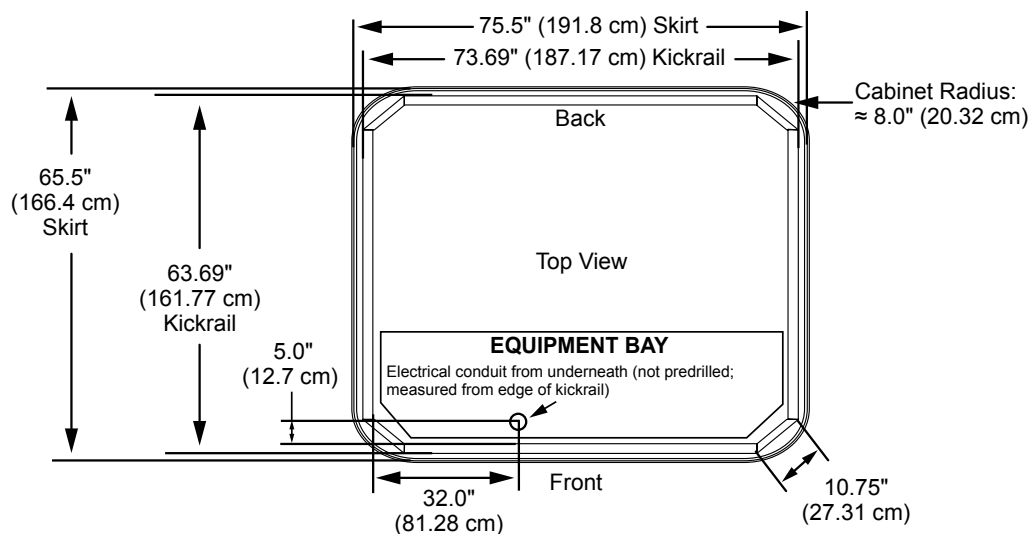


Sundance Spas 680 Alicia

Portable Dimensions



IMPORTANT! Always measure each hot tub for exact dimensions **BEFORE** designing its foundational support and/or decking.



Dimensions/specifications subject to change without notice. Tolerance: $\pm 0.5"$ (1.27 cm)

Dimensions/Specifications Subject To Change Without Notice